

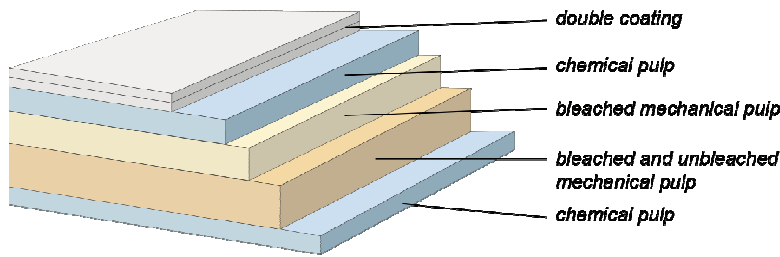


TECHNICAL SPECIFICATIONS

ROCHCOAT®

Folding boxboard / GC2

BOARD STRUCTURE



TECHNICAL CHARACTERISTICS

IMPORTANT: Please check which the standard grammages on the MANUFACTURING SPECIFICATIONS chart are.

Grammage g/m ²	Caliper µm	Bulk cm ³ /g	L&W Stiffness 5° mNm		Taber Stiffness 15° mNm (indicative)	
			SM	ST	SM	ST
230	375	1,63	23,0	10,5	12,3	5,5
250	425	1,70	30,5	13,8	16,3	7,2
275	475	1,73	41,2	18,5	22,0	9,6
300	515	1,72	51,9	23,2	27,7	12,1
325	520	1,60	62,0	23,7	33,2	12,3
350	560	1,60	73,2	26,6	39,1	13,8
(375)	600	1,60	85,0	33,2	45,4	17,3
400	650	1,63	95,9	42,2	51,3	22,0
440	715	1,63	114,4	55,7	61,2	29,0

(...) : Non standard product

Properties	Units	Targets	Tolerances	Standards
Grammage	g/m ²		+/- 3 %	ISO 536
Caliper	µm		+/- 5 %	ISO 534
L&W Stiffness 5°	mNm		-15 %	DIN 53 121
Brightness Top	%	90	+/-2	ISO 2470
Cobb 1mn Top/Back	g/m ²	50	+/-20	ISO 535
Suitability for laser coding	%	100		
Suitability for inkjet coding	%	100		
Robinson test (taint)	Scale from 0 to 4	<1		NF EN 1230-2

Test climate 23°C / 50 % HR

GUARANTY

- . The material is not guaranteed for blister packaging, lamination and reverse printing
- . The board is guaranteed for 12 months, in terms of its published specification
- . The mill specification is based upon 95% of the measured values being in tolerance

CERTIFICATIONS / ATTESTATIONS

- . PEFC / FSC Certified Board available only on demand
- . ISO 9001: 2008