

## Specifiche Tecniche Technical Specification

Tipo / Grade

### VINCILINER 115

Stabilimento/Mill: Villa S.Lucia – Italy

Cartoncino patinato fine con retro grigio. Questo cartoncino è particolarmente adatto per accoppiamento con microonda.  
Fully coated white lined chipboard with grey back. This grade is particularly suitable for litholamination. GD

Substance	Caliper	Bulk	SCT CD	Burst	Smoothness	Cobb
ISO 536	ISO 534	ISO 534	ISO 9895	ISO 2759	ISO 2494	ISO535
g/m <sup>2</sup>	mm	cm <sup>3</sup> /g	KN/m	KPa	ml/min	g/m <sup>2</sup>
(145)	0.154	1.06	2.3	290	50	70
(160)	0.170	1.06	2.7	330	50	70
180	0.194	1.08	2.9	350	50	70
210	0.232	1.10	3.3	370	50	70
230	0.255	1.11	3.6	390	50	70
250	0.280	1.12	3.9	420	50	70
270	0.306	1.13	4.3	450	50	/
290	0.347	1.20	4.5	470	50	/

#### ISO 2470 Brightness (at production) ISO 2470

<b>Top</b>	83 % +/- 2	
Tolerances – Sampling ISO 186		
<b>Substance</b>	+/- 3 %	On the average of the order
<b>Caliper</b>	+/- 5 %	For single determinations (95% of values)
<b>SCT CD</b>	- 10 %	
<b>Burst</b>	- 10 %	
<b>Smoothness</b>	+/- 20 ml/min	
<b>Cobb back</b>	+/- 30 g/m <sup>2</sup>	
<b>Test conditions</b>	<b>T:</b> 23 +/- 1° C	<b>RH:</b> 50 +/- 2%